

# **Upload Guide**

How to get the fastest, most accurate quote

#### 1) File Formats

- **3D:** STEP (.step/.stp) *preferred*; IGES (.iges/.igs); STL for reference only.
- 2D drawings: PDF with fully defined dimensions, tolerances, threads, finish, and revision.
- Multiple parts: zip them together and include a BOM or readme.txt.

## 2) Drawing Essentials

- Clearly state **units** (in/mm) and **tolerance scheme** (e.g., ±0.005" unless noted).
- Mark critical features and any datum scheme (GD&T welcome).
- Specify material, finish, and any heat-treat or coating.
- Call out **threads** with standard (UNC/UNF/metric) and depth; note inserts (Heli-Coil, etc.).

## 3) Helpful Tips

- **Fillets/chamfers:** add model features when possible; default edge break 0.010"–0.015" if unspecified.
- Stock sizes: if your part is near a common bar/plate size, cycle times and cost drop.
- **Surface finish:** specify only where it matters to reduce cost.

## 4) How to Send

- Attach files to the site form or email <a href="mailto:Betamanifacture@outlook.com">Betamanifacture@outlook.com</a>.
- Large files: share via Google Drive, Dropbox, or WeTransfer (make sure permissions allow download).
- Reference your company name, part numbers, quantities, and required date.

## 5) NDAs & ITAR

We honor customer NDAs. At this time we do not accept ITAR-controlled work.